# Ductile Iron Butterfly Valve Gearbox

Weights:	5.3kg – 316kg
Sizes:	DN 50 – 700
Class:	150
Pressure:	PN16
Temperatures:	-10°C to 120°C

# Application

The VT-N Ductile Iron Butterfly Valve Gearbox is a robust and versatile valve commonly used in industrial applications. Constructed with high-quality ductile iron, this valve exhibits excellent strength and durability, making it suitable for handling various media, including water, gases, and corrosive fluids.

The inclusion of a gearbox enhances the valve's performance by providing smooth and precise control over the flow of fluids. The gearbox mechanism allows for easy manual operation, allowing users to adjust the valve's position quickly and efficiently. This feature is especially beneficial in situations where frequent adjustments are required to regulate the flow rate.

The Ductile Iron Butterfly Valve Gearbox design ensures minimal pressure loss, thanks to its streamlined disc and low-friction bearings. This design feature also promotes efficient flow control and reduces energy consumption. Additionally, the valve's tight shut-off capabilities prevent any leakage, enhancing its reliability and safety.

### Dimensions

NPS	DN				φD	ø D1			B2	F2	Kg
2	50	132	66	43	73	125	25	62	142	140	5
2.5	65	144	75	46	85	145	25	62	142	140	5
3	80	156	91	46	100	160	25	62	142	140	6
4	100	171	107	52	131	180	25	62	142	140	7
5	125	192	122	56	155	210	25	62	142	140	8
6	150	213	134	56	185	240	25	62	142	140	10
8	200	246	167	60	234	295	32	78	196	270	18
10	250	284	203	68	288	355	32	78	196	270	25
12	300	314	238	78	340	410	32	78	180	270	34
14	350	336	265	78	407	470	45	78	180	270	42
16	400	405	320	102	451	525	51	105	235	263	68
18	450	415	355	114	515	585	51	105	235	263	91
20	500	460	390	127	556	650	64	105	235	263	114
24	600	535	435	154	650	770	70	127	295	380	211
28	700	595	510	165	770	840	66	135	330	380	316

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(2)

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(5) (6)

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### Diagram



#	Part	Material
1	Кеу	45# Steel
2	O-Ring	NBR
3	Brushing	PTFE
4	Stem	420 Stainless Steel
5	Pin	316 Stainless Steel
6	Disc	NPDI or CF8m (SS316)
7	Seat (replaceable)	EPDM (standard), Nitrile, or Teflon
8	Body	Ductile Iron A536
9	Gearbox	Ductile Iron A536

### Specifications

#### Models

VT-N

**Body Material** 

Ductile Iron

#### **Iron Grade**

ASTM A536 65-45-12

Seat

EPDM (standard), Nitrile, Teflon

#### Disc

Stainless Steel CF8M, NPDI

#### Standards

Design conforms to DIN EN593 End Standard conforms to DIN EN1092 Face to Face conforms to DIN EN558

#### Services

Water, Oil, Gas, Steam

#### Industries

Chemical Industries, Food Industries, Gasses and Oils, Heating and Conditioning (HVAC), Medical Industries, Power Plants, Utility Lines, Water Treatment and Distribution

#### **Priority Media**

Ammonium Bicarbonate, Cement (dry), Ethylene Glycol, Flour (dry), Hydrogen Gas, Plastics (dry), Sulphur Dioxide (dry), Sugars (dry), Nitrogen Gas

#### Inventory Code and Description

TVTNPDIG/BN

VT-N DI B/FLY WAFER NPDI G/B Ductile Iron Butterfly Wafer Valve NPDI EPDM Disc Gearbox

#### TVTSSG/BN

VT-N DI B/FLY WAFER SS G/B Ductile Iron Butterfly Wafer Valve Stainless Steel EPDM Disc Gearbox

#### Also Known As:

Duplex Valve, Lug Valve, Quarter Turn Valve, Uni-Flow Valve

# **Butterfly Valves**

Models:	VT-N;VT
Class:	150
Sizes:	DN 50 - 300; DN 50 - 700
Pressure:	PN16
Body Material:	Ductile Iron ; Cast Iron ; CF8M/NPDI Disc
Temperatures:	-10°C to 120°C
Weights:	2kg -27kg ; 5kg - 316kg



### **Butterfly Valve Detail**

A thinner design makes the Butterfly Valve versatile and well suited for the industrial management of high volumes low-pressure flow of liquids and gasses. Butterfly Valves are excellent for large-flow and pressure applications as well.

Liners are available in EPDM (Standard), Nitrile, and Teflon, and come with two separate  $\ensuremath{\mathsf{Disc}}$  options:

- \* **Stainless Steel CF8M** for use with abrasive and corrosive media such as acids, alkalis, chemicals, and diesel. Must be used with a suitable NBR or Teflon Liner
- NPDI for use with idle or non-abrasive or corrosion-resistant media such as water, oil and gas. Can be used with a suitable EPDM Liner

### Application

The Wafer Style Butterfly Valve has lugs to secure and align the valve with two mating flanges. From DN50 to DN300, a 90° rotation of the handle opens or closes the valve. For sizes larger than DN300, a gearbox and handwheel enables full and partial opening and closing operations.

The disk is approximately the same size as the adjoining pipe and rotates on a vertical axis. Because the seat is softer, the disc gets pressed firmly against it creating a tight seal when closed.

### **Torque Figures**

DN	NPS	PI		PN		PN16		
			Dry		Dry		Dry	
DN50	2"	13	20.8	13.9	22.1	15.1	24.2	
DN65	2.5"	13.8	26.1	15.4	29.2	17.2	32.7	
DN80	3"	21	39.9	21.7	41.1	23.1	43.7	
DN100	4"	34.9	63.8	37.1	67.8	39.8	72.8	
DN125	5"	53.8	93.8	57.9	101	61.9	108	
DN150	6"	84.5	149	93.9	165	102	174	
DN200	8"	154	264	173	297	192	330	
DN250	10"	249	423	286	486	323	549	
DN300	12"	371	605	429	699	490	799	
DN350	14"	466	699	550	825	625	969	
DN400	16"	632	947	755	1133	846	1307	
DN450	18"	831	1246	1012	1518	1131	1787	
DN500	20"	1093	1639	1350	2025	1431	2288	
DN600	24"	1679	2519	2111	3166	2301	3711	
DN700	28"	3008	4515	3269	4908	5670	6380	

**Butterfly Valve Torque** is measured in Newton-Meters and is provided for both Wet and Dry media. It is the Turning Force needed to rotate the valve disc and is dependent on the Gear Ratio (number of turns to open or close the valve).

All measurements listed are expressed in millimetres, unless otherwise noted. Product weight is represented in kilograms. DN size is provided in millimetres and NPS size is given in inches. These values correspond to the diagram label and its associated part.

## Specifications

#### Services

Petrochemicals and Petroleum, Refineries, Primary Energy, Agriculture, Water Works, HVAC

#### Industries

Water, Oil, Gas, Steam

#### **Priority Media**

Acetone, Acetylene, Ammonium Bicarbonate, Dry Cement, Diesel Oil Fuels, Ethane, Dry Flour, Heptane, Nitrogen Gas, Dry Plastics, Dry Sugars, Dry Sulphur Dioxide

#### Also Known As:

Duplex Valve Lug Valve Uni-Flow Valve Quarter Turn Valve

#### Advantages:

- Low maintenance costs as there are minimal moving parts
- **No spaces** where pockets of gas and media can accumulate
- Low pressure drop when fully opened, but can also be used in high flow rate applications
- Easy installation and less maintenance as the valve is thin
- \* **Economical savings** due to its reduced weight and space requirements

#### **Common Industry Uses:**

- Used to start, stop, and regulate flow
- Agricultural purposes used by compressed air, gas, and oil
- Controlling the flow, pressure, and distribution of water treatment services
- Heating and Conditioning (HVAC) for regulating the flow and cooling of air, water, and gasses
- **Transporting chemicals**, where the Butterfly Valve's compact design and low weight make it ideal for chemical processing